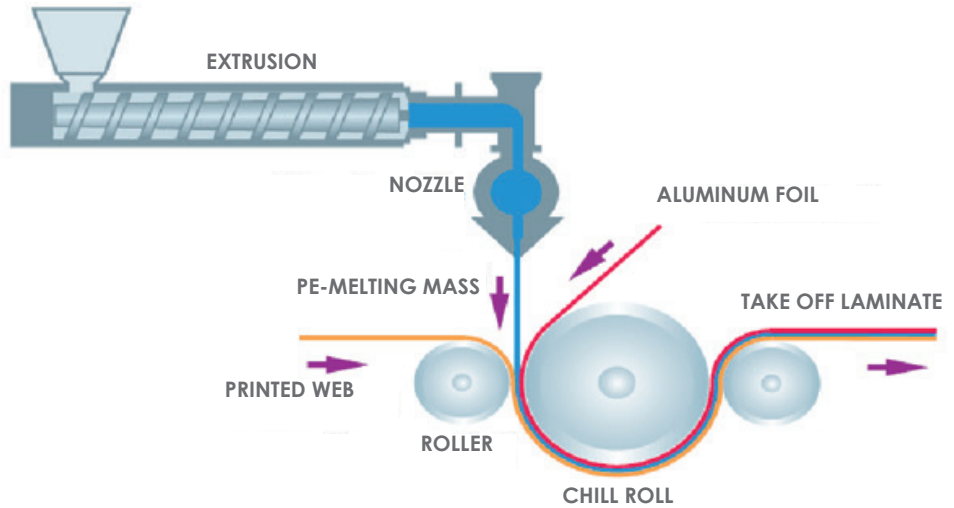




## EXTRUSION LAMINATION



### PERFORMANCE

#### Conditions

- Temperature of the melting mass: 270 - 330 °C
- Contact time of the hot melting mass to web: 6 - 12 ms
- Melting materials: PE, PP, OPA, EVOH, EAA, Surlyn

#### Strengths

- No migrating substances
- Lamination in one process step - without curing

#### Weaknesses

- Long runs on the lamination line
- Not suitable for sterilization

### BENCHMARK BOND STRENGTH

	SERIE 22 (PU/PVB)	SERIE 22 (PU/PVB) PRIMER 22-06	COMPETITOR PVB-SYSTEM
MAGENTA	0.34 N/15mm	1.3 N/15mm	0.8 - 1.1 N/15mm
CYAN	0.38 N/15mm	1.9 N/15mm	
YELLOW	0.16 N/15mm	1.8 N/15mm	
BLACK	0.19 N/15mm	2.4 N/15mm	

### PROCESS CHANGE

